DWG NO.
DCRK026

DIA. SPEC. CONCENTRIC TO ℄ OF HSG.
WITHIN .125 (3.2) T.I.R.

Ø 6.924 - 6.944
[175.9 - 176.4]

DISCHARGE-COPPER
WALL-.046-.052 [1.2-1.3]
Ⓝ I.D.-.377-.385 [9.6-9.8] X
.865-.885 [22.0-22.5]

11.195 - 11.339
[284.3 - 288.0]

10.833 - 11.027
[275.1 - 280.1]

R 1.119 - 1.177
[28.4 - 29.9]

50°
40°

(2)PLC'S 121°
119°

MTG. SURFACE TO BE ⊥ TO ℄ OF COMP
WITHIN .040 (1.0) T.I.R.

R .823 - .857
[20.9 - 21.8]
(3) - PLC'S

Ø 5.072 MAX.
[128.8]

Ø .750 - .760
[19.1 - 19.3]
(3) - HOLES

3.760 - 4.010
[95.5 - 101.8]

STOP
READ
WARNING
LABEL

C
R
S

1.510 - 1.540
[38.4 - 39.1]

4.992 - 5.122
[126.8 - 130.1]

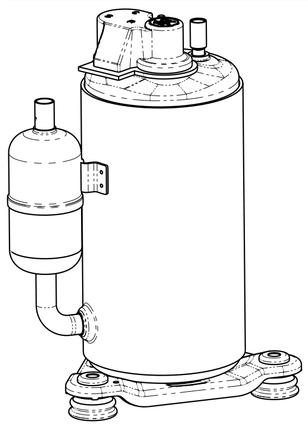
.616 - .701
[15.7 - 17.8]

2.230 - 2.270 O.D.
[56.6 - 57.7]

31°
29°

SUCTION-COPPER
I.D. .504-.511 [12.8-13.0] X
.430-.500 [10.9-12.2] DEEP

8.689 - 8.903
[220.7 - 226.1]



DIMENSIONING: INCHES [MILLIMETERS] OR INCHES [MILLIMETERS]

RK

ENGLISH

O.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

#243706-001 WAS .315-.322	DLC 06APR06	---	---
REM'D CHG'S	---	---	---
6F	---	---	---
N	---	LT	LC

CHANGE

DATE

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TECUMSEH, MICHIGAN

DWG NO.
DCRK026

MATERIAL
NOTED

FORMAT No. MDBBB-02

REVISION LEVEL: REL

User: dcoffey Part/Rev: rk-dcrk026_n-c.prt Date: 10-Apr-06 Time: 10:57